APEX CONNECTION SYSTEM FAMILY OVERVIEW



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The Challenge

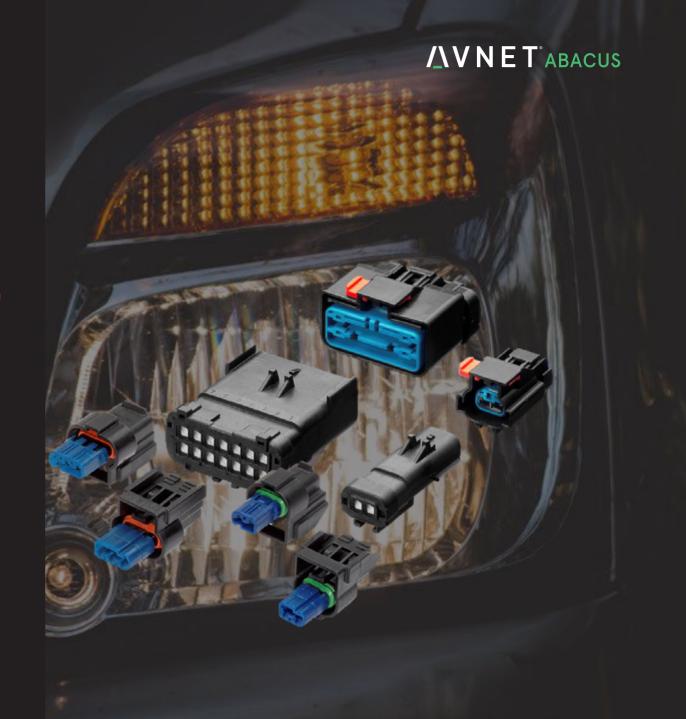
Higher current carrying capacity requirements

Higher operating temperature and vibration

Higher performance ergonomically designed connections are needed

The Solution

Presenting the APEX connection system family. Our time-tested high performance and ergonomic solution delivering the industry's highest current rating.



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Robust features, meaningful benefits

Heavy-duty performance

- High vibration and temperature rating
- Industry's severe application standard for the past 25 years
- Raised duel rib contact surface and spring protection for resistance against stress relaxation
- Optional wire dress / back shells
- Terminals are stamped using 100% in die process monitoring

Highest current rating

- High conductivity copper alloy
- Multiple plating options available: Tin-Silver, Silver, Gold
- Low stress relaxation spring for high temperature operation

Ergonomic design

- ErgoMate[™] axial mechanical assist mating feature for ergonomic mating available on 24-way (55-way in development)
- Pre-assembled for efficient harness assembly
- Serviceable according to USCAR-12 design guidelines
- Provide the only mat seal 2.8mm terminal solution for more compact packaging

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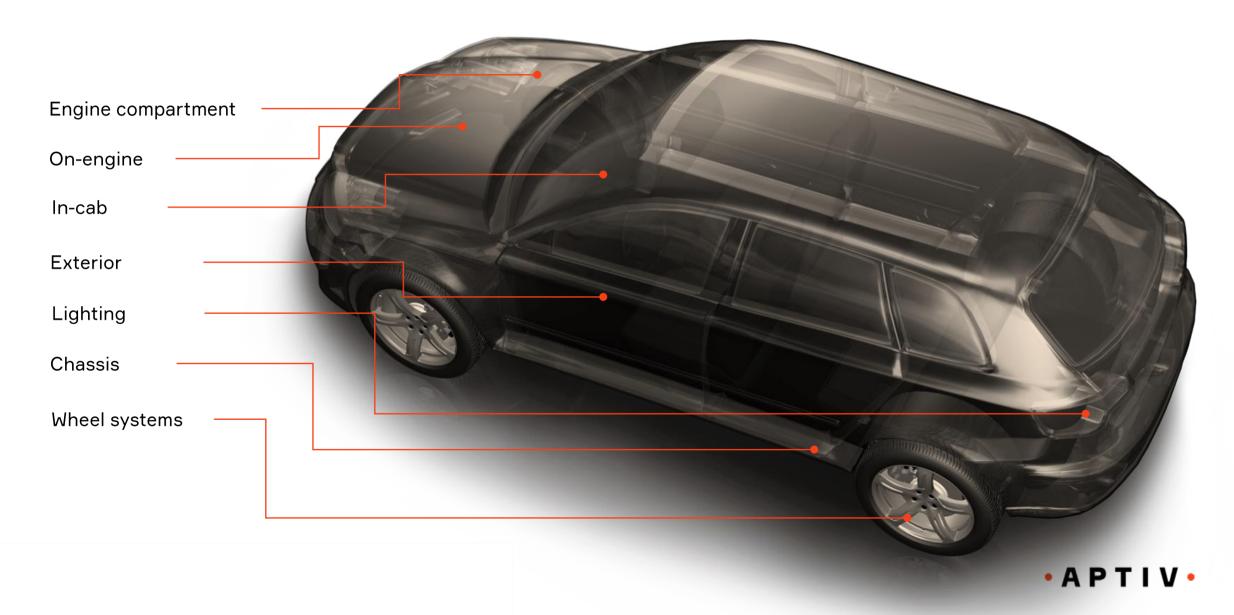
Technical Overview

Design features

Part Numbers

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Versatility of application



A wide family range

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Connectors

- Inline and device applications
- 2 through 57 way configurations
- Standard, SensoMate, Mixed, and ErgoMate series

Terminals

- Box & blade solution
- Two-piece terminal system
- 1.2mm, 1.5mm, 2.8mm, 6.35mm, 9.5mm
- Tin, tin-silver, silver, or gold plating

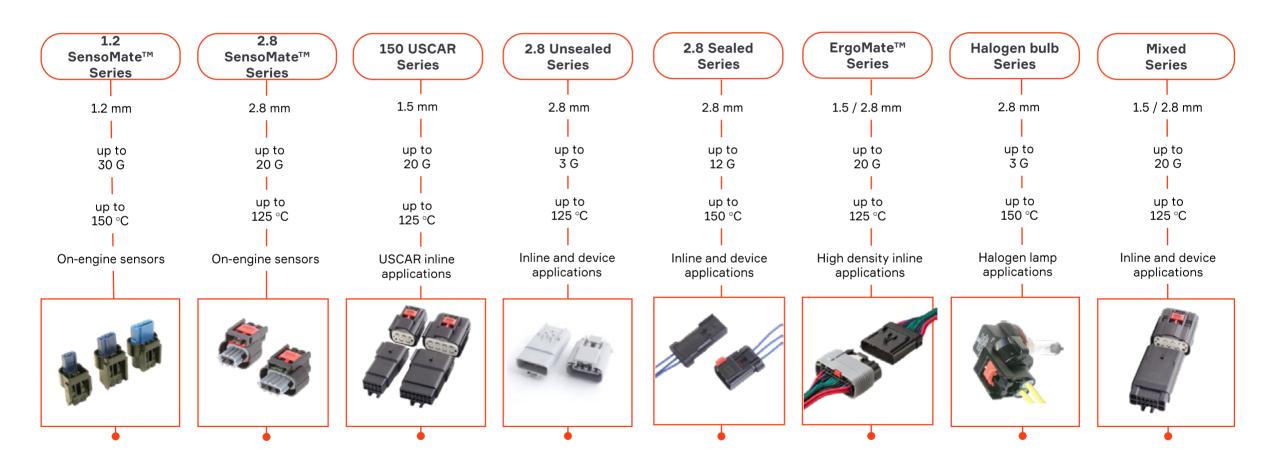


Accessories

- 180° or 90° back shells
- Clips

APEX® housing range

INTERPORT ABACUS





APEX® 1.2 SensoMate™ Series

INVINET ABACUS

Housing family





Application: on-engine sensors

Key features & benefits

- APEX® terminal technology and performance in our smallest package
- · Single wire seal design
- 4.0 mm terminal center line spacing
- SensoMate 1.2 connectors mate to AK and USCAR 1.2 device interfaces
- Compliant with USCAR design guidelines and performance standards
- Heavy Duty for diesel engine vibration and temperature duty cycles
- Superior single-piece housing construction
- Terminal Position Assurance (TPA) to detect partially installed terminals
- CPA available

Performance characteristics	
Sealing protection (up to)	IP 69k
Temperature range (up to)	-40°C to +150°C
Vibration performance (up to)	30 G
Terminal retention force (up to)	> 80 N
Terminal insertion force (up to)	< 30 N
Connector mating force	< 45 N
Available cavity configurations	2, 3, 4 way



APEX® 2.8 SensoMate™ Series

INTERPORT ABACUS

Housing family





Application: on-engine sensors

Key features & benefits

- APEX® terminal technology and performance in our smallest package
- Single wire seal design
- 5 mm terminal center line spacing
- Compliant with USCAR design guidelines and performance standards
- Heavy Duty for Diesel engine vibration and temperature duty cycles
- Superior single-piece housing construction
- Terminal Position Assurance (TPA) to detect partially installed terminals

Performance characteristics	
Sealing protection (up to)	IP 69k
Temperature range (up to)	-40°C to +125°C
Vibration performance (up to)	20 G
Terminal retention force (up to)	> 90 N
Terminal insertion force (up to)	< 15 N
Connector mating force	< 75 N
Available cavity configurations	2, 3, 4 way



APEX® 150 Sealed Series

INTERPORT ABACUS

Housing family





Application: inline, door latch, safety power windows, and other sealed applications

Key features & benefits

- Waterproof application with grommet seal
- Fully protected by interface seal
- 3.5 mm terminal center line spacing
- Easy to engage and disengage
- Compliant with USCAR design guidelines and performance standards
- USCAR footprint compatible
- Front Terminal Position Assurance (TPA)
- Mechanical polarization
- CPA available

Per	formance	charac	teristics
	1011IIIIII	olidi do	

Sealing protection (up to) IP 69k

Temperature range (up to) -40°C to +125°C

Vibration performance (up to) 20 G

Terminal retention force (up to) > 70 N

Terminal insertion force (up to) < 30 N

Connector mating force < 75 N

Available cavity configurations 10, 16 way



APEX® 2.8 Unsealed Series

INTERPORT ABACUS

Housing family





Application: unsealed inline applications

Key features & benefits

- Robust APEX® terminal technology and performance
- 5.25 mm terminal center line spacing
- Meets or exceeds USCAR performance standards and GMW3191
- Wire accommodation range 0.35 mm² (22 AWG) to 5 mm² (10 AWG)
- Fully assembled connector for ease of use
- Terminal Position Assurance (TPA) to detect partially installed terminals
- CPA available
- Up to 7 mechanical polarizations available

Performance characteristics	
Sealing protection (up to)	IP 40
Temperature range (up to)	-40°C to +125°C
Vibration performance (up to)	3 G
Terminal retention force (up to)	> 90 N
Terminal insertion force (up to)	< 15 N
Connector mating force	< 90 N
Available cavity configurations	2, 3, 4, 5, 6, 10, 14 way



APEX® 2.8 Sealed Series

INTERPORT ABACUS

Housing family





Application: inline, power windows, fuel pump, fuel tank, and other sealed applications

Key features & benefits

- Most compact 2.8 mm system in the industry
- Fully protected interface seal
- · Mat seal design
- 5.25 mm terminal center line spacing
- Easy to engage & disengage by locking lever on small area
- Meets or exceeds USCAR performance standards and GMW3191
- Compliant with USCAR and ES design guidelines and performance standards
- Heavy Duty connectors for demanding environments
- Wire accommodation range 0.75 mm2 (20 AWG) to 4 mm2 (10 AWG)
- Front Terminal Position Assurance (TPA)
- Mechanical polarization

	Performance chai	racteristics
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Sealing protection (up to) IP 68

Temperature range (up to) -40°C to +150°C

Vibration performance (up to) 12 G

Terminal retention force (up to) > 90 N

Terminal insertion force (up to) < 30 N

Connector mating force < 75-142 N

Available cavity configurations 2, 3, 4, 5, 6, 10, 14 way



APEX® ErgoMate™ Series

/\VNET ABACUS

Housing family





Application: sealed inline applications

Key features & benefits

- · High reliability one-handed mating
- Simplified engagement system reduces the possibility of missmating the connection system
- Unique geared cam and slider system is fully self-contained and provides a 3:1 mechanical advantage
- Mixed 150 and 2.8 configuration

Performance characteristics

Available cavity configurations

- Compact packaging
- A lower-profile ergonomically friendly alternative to traditional lever assist
- · Mat seal design

T CITOTINATION CHARACTERISTIC	
Sealing protection (up to)	IP 69k
Temperature range (up to)	-40°C to +125°C
Vibration performance (up to)	20 G
Terminal retention force (up to)	>70 N / > 90 N
Terminal insertion force (up to)	< 30 N
Connector mating force	~ 55 N

24 way



APEX® Halogen Bulb Series

INVINET ABACUS

Housing family





Application: halogen bulbs

Key features & benefits

- Robust APEX® 2.8 two-piece terminal system

- Single wire seal design
 Meets USCAR-12 & USCAR-25 design & ergonomic guidelines:
 Ergonomic large thumb latch provide ease of de-latching with a gloved hand
 - Optional axial mate CPA feature reduces missmating frequency
 - Axial PLR device secures locking of female terminal in connector housing
- Footprint defined by ISO specification IEC60061-1

Performance characteristics	
Sealing protection (up to)	IP 69k
Temperature range (up to)	-40°C to +150°C
Vibration performance (up to)	3 G
Terminal retention force (up to)	> 90 N
Terminal insertion force (up to)	< 30 N
Connector mating force	< 75 N
Available cavity configurations	2 way



APEX® Mixed Series

INVINET ABACUS

Housing family





Application: sealed inline applications

Key features & benefits

- Mixed 150 and 2.8 configuration
- Mat seal design
- Wide wire gage range
- Primary Lock Reinforcement (PLR)

Performance characteristics

CPA available

Sealing protection (up to)	IP 69k
Temperature range (up to)	-40°C to +125°C
Vibration performance (up to)	20 G
Terminal retention force (up to)	>70 N / > 90 N

Terminal insertion force (up to) < 30 N

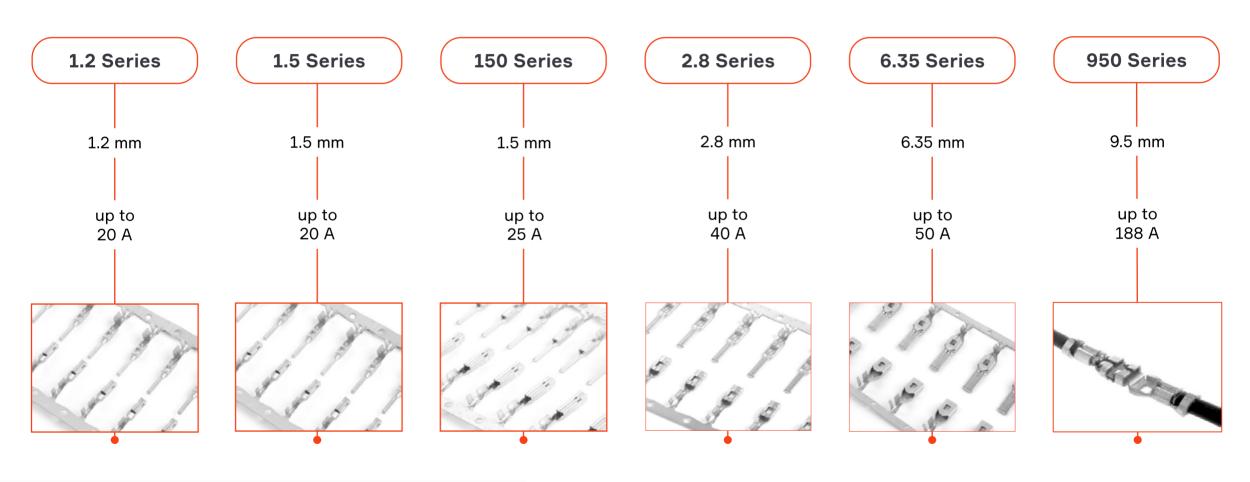
Connector mating force < 75 N

Available cavity configurations 14 way



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APEX® terminal range

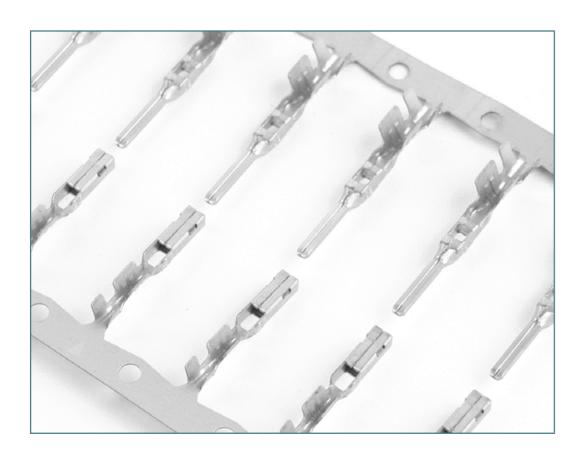




APEX® 1.2 Series

/\VNET ABACUS

Terminal family



Key features & benefits

- High current carrying capacity
- APEX® technology
- Design compatible with a wide range of connector sealing technologies (single wire sealing, mat seal)
- Suitable for secondary lock
- Tin, tin-silver, silver, and selective gold-plated versions available

Performance characteristics

Contact resistance $< 0.5 \text{ m}\Omega$

Contact mating force < 5 N

Contact unmating force < 1 N

Range of wire gauge 22-16 AWG / 0.35-1.5mm²

Current carrying capacity

at 23°C up to approx. : 20 A

at 85°C up to approx. :

at 100°C up to approx. : 12 A

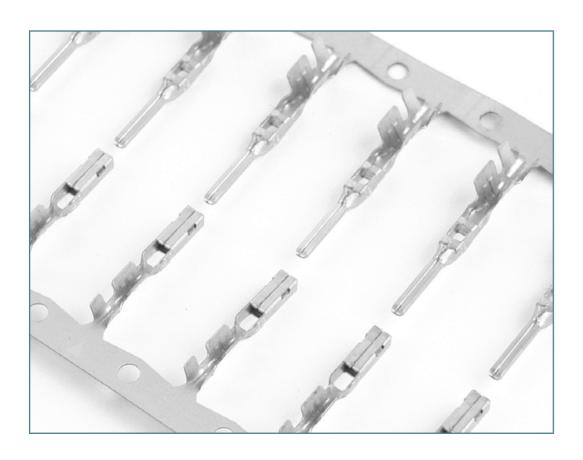
at 125°C up to approx. : 10 A



APEX® 1.5 Series

/\VNET ABACUS

Terminal family



Key features & benefits

- High current carrying capacity
- APEX® technology
- Design compatible with a wide range of connector sealing technologies (single wire sealing, mat seal)
- Suitable for secondary lock
- Tin, selective gold-plated versions available

Performance characteristics

Contact resistance < 0.5 mQ

Contact mating force < 5 N

Contact unmating force < 1 N

Range of wire gauge 22-16 AWG / 0.35-1.0mm²

Current carrying capacity

at 23°C up to approx. : 20 A

at 85°C up to approx. : 16 A

at 100°C up to approx. : 12 A

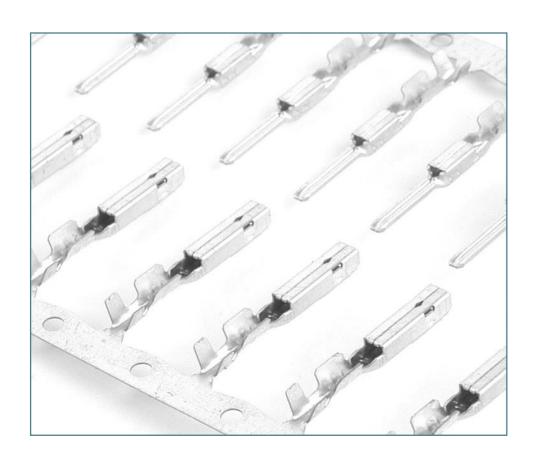
at 125°C up to approx. : 10 A



APEX® 150 Series (USCAR)

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Terminal family



Key features & benefits

- High current carrying capacity
- APEX® technology
- Heavy duty applications
- High temperature applications
- High vibration applications
- Tin, selective gold-plated versions available
- Meets or exceeds USCAR

Performance characteristics

Contact resistance	$< 0.5 \ \text{m}\Omega$
Contact mating force	< 3.5 N
Contact unmating force	< 1 N
Maximum insulation	1.93 mm

Range of wire gauge 22-16 AWG / 0.35-1.0mm²

Current carrying capacity

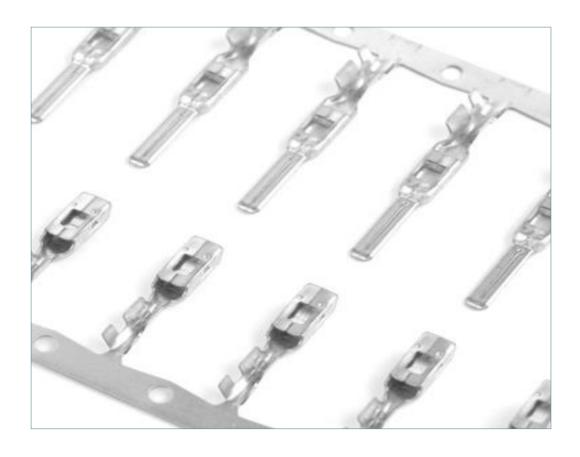
at 23°C up to approx. :	25 A
at 85°C up to approx. :	25 A
at 100°C up to approx. :	22 A
at 125°C up to approx. :	12 A



APEX® 2.8 Series

/\VNET ABACUS

Terminal family



Key features & benefits

- High current carrying capacity
- APEX® technology
- Low contact mating force
- Design compatible with a wide range of connector sealing technologies (single wire sealing, mat seal)
- Suitable for secondary lock
- Tin, silver, selective gold-plated versions available

Performance characteristics

Contact resistance	< 2 mΩ
Contact mating force	< 5 N
Contact unmating force	< 2 N
Range of wire gauge	20-10 AWG / 0.5-5mm ²
Current carrying capacity	

at 23°C up to approx.:

at 85°C up to approx.:

30 A

at 100°C up to approx.:

18 A

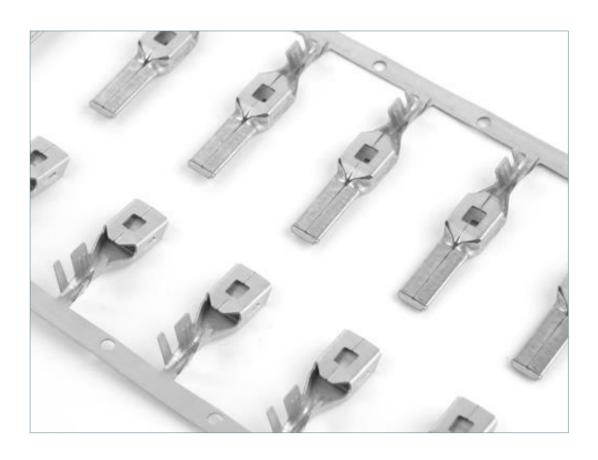
at 125°C up to approx.:



APEX® 6.35 Series

/\VNET ABACUS

Terminal family



Key features & benefits

- High current carrying capacity
- APEX® technology
- Compatible with single wire sealing
- Suitable for secondary lock
- Tin, tin-silver, silver

Performance characteristics

Contact resistance $< 2 \text{ m}\Omega$

Contact mating force < 10 N

Contact unmating force < 5 N

Range of wire gauge 20-8 AWG / 0.5-8.0mm²

Current carrying capacity

at 23°C up to approx. : 50 A

at 85°C up to approx. : 38 A

at 100°C up to approx. : 28 A

at 125°C up to approx.:



APEX® 950 Series

INVINET ABACUS

Terminal family



Key features & benefits

- High current carrying capacity
- APEX® technology
- · Compatible with single wire sealing
- Suitable for secondary lock
- Tin

Performance characteristics

Current carrying capacity

at 23°C up to approx. : 188 A



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Connector design overview

Benefits

- Application flexibility
- Ease of assembly and service
- Compact packaging

Design features

- Polarization molded-in, up to 4 indexes, scoop proof
- Pre-assembled integrated Connector Position Assurance (CPA) for ease of assembly
- Clip slot on male connectors for mounting flexibility
- Plastic is molded with smooth well-rounded corners for ergonomic assembly
- Double shroud design, protected interface seal for better durability and handling protection
- 6 Primary connector lock, audible, tactile, one-hand operation
- Pre-assembled integrated Terminal Position Assurance (TPA) for ease of assembly





Terminal design overview

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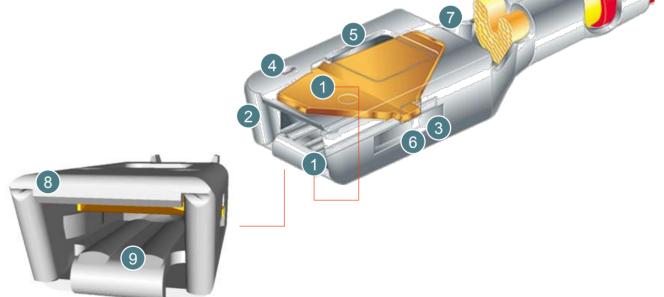
Benefits

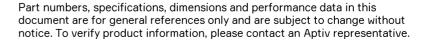
- Two-piece construction with an integrated floating spring made of beryllium copper or copper nickel silicon
- Terminal designed to have high currant carrying capacity

Design features

- Optimized contact function with:
 - Two stable contact lines
 - One contact point with the spring
- Fully protected front entry with rounded corners in the four directions:
 - Resistant to probe damage
 - Guides mating blade
- 3 Protected contact area with a closed box
- Dimples provide overstress protection of the spring
- Two symmetrical locking areas:
 - Positive retention achieved in the housing with a vulnerable locking lance
 - Reversibility at 180°
- Box material is a highly conductive copper alloy for exceptional current rating
- Coined edges eliminate the potential to tear the rear mat seal

- 8 Spring protection
 - Raised dual rib contact surface





INVINET ABACUS

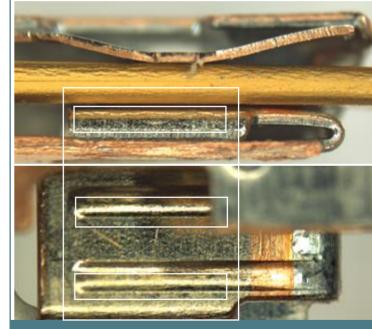
APEX® terminal technology

Two-piece material design Highly conductive High current 0.305mm capability thick Copper Alloy 60 Low stress relaxation Reliable spring connection Choosing material for a Yield Strength (kpsi one-piece Cost terminal usually requires compromise APEX® terminals utilize a stress relaxation resistant high force spring and a highly conductive body

material

Plating applications Tin Tin-Silver Silver Gold +150°C +150°C +150°C +125°C -40°C -40°C -40°C -40°C Severe Most body & Most body & Severe on-engine on-engine low onlow onengine engine vibration vibration vibration vibration

2.8 Gold inlay contact surface



Dual rib contact floor in the gold inlay region provides mechanical stability for vibration performance

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APEX® 1.2 SensoMate™

APEX® 1.2 SensoMate™	Cavity Count	Blade Size (mm)	Gender	Index	Part Number	Other Available Indexes
	2	1.2	F	A (w/o CPA)	13806231	B, C
	3	1.2	F	A (w/o CPA)	13578335	B, C, D
Children Control	4	1.2	F	A (w/o CPA)	13820427	В

/\V N E T ABACUS

APEX® 2.8 SensoMate™

APEX® 2.8 SensoMate™	

Cavity Count	Blade Size (mm)	Gender	Index	Part Number	Other Available Indexes
2	2.8	F	Α	13821046	В
3	2.8	F	Α	13791661	В
4	2.8	F	Α	33513154	

/\VNET ABACUS

APEX® 150 Sealed Series

APEX® 150 Sealed Series

Cavity Count	Blade Size (mm)	Gender	Index	Part Number	Other Available Indexes
10	1.5	F	Α	13737245	В
10	1.5	Μ	Α	13763996	B, D
16	1.5	F	Α	13625159	B, C, D
16	1.5	Μ	Α	13625160	B, C

INVINET ABACUS

Housings sample part numbers

APEX® 2.8 Unsealed Series

APEX® 2.8 Unsealed Series	Cavity Count	Blade Size (mm)	Gender	Index	Part Number	Other Available Indexes
	2	2.8	F	Α	13869306	B, C, D
	2	2.8	Μ	Α	33500082	B, C, D
1. 4 1.	3	2.8	F	Α	13576040	В
DA Chamber	3	2.8	Μ	Α	33500093	В
	4	2.8	F	Α	33517234	В
7 13-11	4	2.8	Μ	Α	33500099	В
The state of the s	5	2.8	F	Α	33513166	В
	6	2.8	F	Α	15441804	В
	6	2.8	Μ	Α	33500104	В
	10	2.8	F	Α	15492288	В
	10	2.8	Μ	Α	33500112	В, С
	14	2.8	F	Α	13582973	B, D
	14	2.8	Μ	Α	13581869	В

/\VNET ABACUS

Housings sample part numbers

APEX® 2.8 Sealed Series

APEX® 2.8 Sealed Series	Cavity Count	Blade Size (mm)	Gender	Index	Part Number	Other Available Indexes
	2	2.8	F	Α	10757672	B, C, D
	2	2.8	M	Α	15488574	B, C, D
	3	2.8	F	Α	10757671	B, C, D
	3	2.8	M	Α	15394689	B, C, D
	4	2.8	F	Α	15425692	B, C, D
	4	2.8	M	Α	15489820	B, C, D
	5	2.8	F	Α	33513170	B, C, D
	6	2.8	F	Α	15419838	B, C, D
	6	2.8	М	Α	15430633	B, C, D
	10	2.8	F	Α	15316895	B, C, D
	10	2.8	Μ	Α	15425612	B, C, D
	14	2.8	F	Α	10763414	B, C, D
	14	2.8	М	Α	10757674	B, C, D



APEX® ErgoMate™ Series

APEX® ErgoMate™ Series	Ca Co
	2
	2

Cavity Count	Blade Size (mm)	Gender	Index	Part Number	Other Available Indexes
24	1.5	F	Α	13795018	B, D, E
24	1.5	М	Α	13672210	B, D, E



APEX® Mixed Series

APEX® Mixed Series

Cavity Count	Blade Size (mm)	Gender	Index	Part Number	Other Available Indexes
14	1.5	F	Α	13878050	B, C, D, E, F
14	1.5	M	Α	13694022	B, C, D, E, F

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Terminal sample part numbers

APEX® 1.2, 150, 2.8, 9.5

	Blade Size (mm)	Gender	Plating	Wire Size Range	Part Number	Other Available Platings
	1.2	F	Tin	AWG 18-20 (0.8 mm²)	13576990	Silver, Gold
49 1 2 2	1.5	F	Tin	AWG 16-18 (1.5 mm²)	13613157	Gold
	1.5	F	Tin	AWG 20-22 (0.5 mm ²)	13624983	Gold
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1.5	M	Tin	AWG 16-18 (1.5 mm²)	13630404	Gold
S M	1.5	M	Tin	AWG 20-22 (0.5 mm²)	13624759	Gold
	2.8	F	Tin	AWG 10-12 (4-3 mm²)	10762802	Gold
	2.8	F	Tin	AWG 12 (3 mm²)	15422738	Gold
	2.8	F	Tin	AWG 14-16 (2 mm²)	10762803	Gold
(F) I F	2.8	F	Tin	AWG 18-20 (0.8 mm²)	10757690	Gold
	2.8	F	Tin	AWG 22 (0.35 mm²)	10757691	Gold
	2.8	F	SWS, Tin	AWG 12 (3 mm²)	10810733	Gold
	2.8	F	SWS, Tin	AWG 16 (2 mm²)	13627267	Gold
	2.8	F	SWS, Tin	AWG 18-20 (0.8 mm²)	10810375	Gold

Terminal sample part numbers

/\V N E T ABACUS

APEX® 1.2, 150, 2.8, 9.5

	Blade Size (mm)	Gender	Plating	Wire Size Range	Part Number	Other Available Platings
	2.8	М	Tin	AWG 10-12 (4-3 mm²)	10762774	
	2.8	М	Tin	AWG 14-16 (2 mm²)	10757692	Gold
(F)	2.8	Μ	Tin	AWG 18-20 (0.8 mm²)	10762775	Gold
	2.8	Μ	Tin	AWG 22 (0.35 mm²)	10762776	Gold
	9.5	F	Tin	16-25 mm²	13862251	

Why APEX?

Heavy-duty performance

High current capacity

Ergonomic design







Our highest current capacity high performance solution with user-friendly ergonomic design

Thank you.